

1 2 3 4 5 6 7 8

A

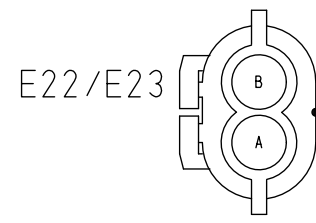
B

C

D

E

F



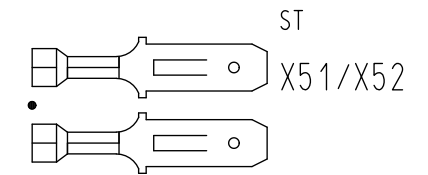
19719590

19719491 A 1.0 W42/02 1 WH 50
 19719491 B 1.0 W42/01 1 WH

Position
QC-Label

300
 25743063 LT:247

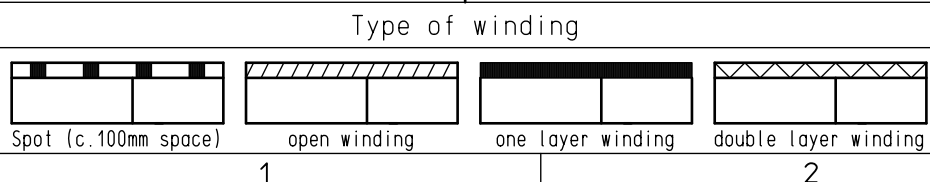
50 WH W42/01 1.0 2 19724053
 WH W42/02 1.0 4 19724053



| Toleranzen / tolerances | |
|-------------------------|------------|
| 0 - 100 mm | - 0/+10 mm |
| 101 - 500 mm | -10/+10 mm |
| 501 - 2000 mm | -10/+20 mm |
| > 2000 mm | -10/+30 mm |

The tolerances are made for individual measurements and for the sum of several measurement

All housings with internal length




W42

All parts have to be in conformity to IEC 60335-1/-2-72
 All housings have to be labeled with device tags

| | | | | | | | | | | | | | | |
|----|--------------------|------------|----------|------|----------|----------|------------|---------------|-------------------------------------------------------------|---------------------------------------|---------------------------------------|----------------|-----------|---------|
| 0 | Integrated acc. | 4100-04 | 10.05.19 | DK | 2019 | Date | Name | CM1650 | Name | Kabelbaum W42 (Hauptscheinwerfer LED) | Hako GmbH D-23840 Bad Oldesloe | Drawing Number | | |
| A2 | No. Number appears | Change No. | Date | Name | Standard | Verified | Change No. | Replacem. for | For this drawing we reserve all rights (acc. DIN ISO 16016) | | | KAB1 472 | Type 1491 | Dep. DS |

| cutting list-No. : 97156822 | | cutting list Kabelbaum W42 (Hauptscheinwerfer LED) | | | | | | | | | |
|------------------------------------|-----|-----------------------------------------------------------|-------------------|-----------|----------|----------|--------|--------|--------------|--------------------|-------------------|
| wire | Sub | part-No. contact 1 | part-No.comp.part | marking 1 | wire | cr. sec. | length | colour | marking 2 | part-No. contact 2 | part-No.comp.part |
| W42/01 | 1 | 19719491 | 19719509 | E22/E23/B | 26210245 | 1,0 | 420 | WH | X51/X52/ST/2 | 19724053 | |
| W42/02 | 1 | 19719491 | 19719509 | E22/E23/A | 26210245 | 1,0 | 420 | WH | X51/X52/ST/4 | 19724053 | |

| 0 | Integrated acc. | 4100-04 | 10.05.19 | DK | 2019 | date | name | CM1650 |  | Kabelbaum W42 (Hauptscheinwerfer LED) | type : 1491 | 97156822 | num.ofsh.:2 |
|-----|----------------------|----------|----------|------|-------|--------|------|---------------|---------------------------------------------------------------------------------------|----------------------------------------------|-------------|-----------------|-------------|
| | | | | | drawn | 01.01. | DK | replaced by : | | | | | sheets: 2 |
| | | | | | check | | | rev. No. : | | | | | |
| No. | changed wire/Sub-No. | Rev.-No. | date | name | | | | | | | | | |

Material: 97156822 wiring harness W42

Index: 00

Change Number: 4100-04

| Material | Item | Line | Component | Object description | Material Description | Comp. Qty (CUn) | Un | Internal Comment |
|----------|------|------|-----------------|----------------------------------------|-----------------------------------------|-----------------|----|---------------------------------|
| 97156822 | 10 | 1 | 19719491 | BU-Kont. Metri-Pack 280 (0,5-1,0) | socket-cont. Metri-Pack 280 (0,5-1,0) | 2 | PC | |
| 97156822 | 10 | 2 | | | | | | Fa. Delphi Nr. 12077411 |
| 97156822 | 20 | 1 | 19719509 | Dichtung GN (2,03-2,85) Metri-Pack 280 | wire seal GN (2,03-2,85) Metri-Pack 280 | 2 | PC | |
| 97156822 | 20 | 2 | | | | | | Fa. Delphi Nr. 15324982 |
| 97156822 | 30 | 1 | 19719590 | Buchsengehäuse 2-pol. | bush housing | 1 | PC | |
| 97156822 | 30 | 2 | | | | | | Fa. Delphi 1205 9183 |
| 97156822 | 30 | 3 | | | | | | |
| 97156822 | 30 | 4 | | | | | | |
| 97156822 | 40 | 1 | 19724053 | Flachstecker 6,3x0,8 (0,5-1,0) | tab-cont. 6,3x0,8 (0,5-1,0) | 2 | PC | |
| 97156822 | 40 | 2 | | | | | | Fa. Lear Nr.25297.123.178 |
| 97156822 | 50 | 1 | 25743063 | Gewebeband 19mm schwarz Coroplast 839X | polyester fabric tape 839X black | 0,25 | M | |
| 97156822 | 50 | 2 | | | | | | Fa. Harry Wegner Nr.:7899999999 |
| 97156822 | 50 | 3 | | | | | | (3506-00/Japs) |
| 97156822 | 50 | 4 | | | | | | |
| 97156822 | 60 | 1 | 26210245 | PVC-Fahrzeugleitung FLRY-B 1x1 weiss | PVC-automotive cable FLRY-B 1x1 white | 0,84 | M | |
| 97156822 | 60 | 2 | | | | | | Fa. NKT Art.: AP040010BNNNNAN |
| 97156822 | 60 | 3 | | | | | | |
| 97156822 | 60 | 4 | | | | | | DIN 72551 / ISO6722 FLRY-B |